

NOTES AND SPECIFICATIONS

BUILDING ERECTION NOTES

BUILDING ERECTION NOTES

1) THE GENERAL CONTRACTOR AND/OR ERECTOR IS RESPONSIBLE TO SAFELY AND PROPERLY ERECT THE METAL BUILDING SYSTEM IN CONFORMANCE WITH THESE DRAWINGS, OSHA REQUIREMENTS, AND MBMA STANDARDS PERTAINING TO PROPER ERECTION. THIS INCLUDES, BUT IS NOT IMHTED TO, THE CORRECT USE OF TEMPORARY GUYS AND BRACING WHERE NEEDED FOR SQUARING, PLUMBING, AND SECURING THE STRUCTURAL AND SECONDARY FRAMING, SECONDARY WALL FRAMING MEMBERS (GIRTS OR BAR JOISTS) ARE NOT DESIGNED TO FUNCTION AS A WORK PLATFORM OR PROVIDE SAFETY TIE OFF ATTACHMENT IN ACCORDANCE WITH OSHA REQUIREMENTS, SECONDARY ROOF FRAMING MEMBERS (PURLINS OR BAR JOISTS) ARE NOT DESIGNED TO PROVIDE SAFETY TIE OFF ATTACHMENT IN ACCORDANCE WITH OSHA REQUIREMENTS.

2) ALL HIGH STRENGTH BOLTS ARE TYPE ASTM A325 AND ARE TO BE INSTALLED TO 2) ALL HIGH STRENGTH BUCIS ARE THE ASIM ASS. AND SAC TO BE INSTALLED TO THE "SNUG-TIGHT" CONDITION AS DEFINED BY THE RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING A325 OR A490 BOLTS. 2004 EDITION, SECTION 8.1, UNLESS NOTED OTHERWISE. ALSO, NOTE THAT BOLTS IN STANDARD HOLES DO NOT REQUIRE WASHERS PER THE RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING A325 OR A490 BOLTS. SECTION 6.

3) ALL A307 MACHINE BOLTS ARE TO BE BROUGHT TO A "SNUG TIGHT" CONDITION TO ENSURE THAT THE MATERIALS IN THE JOINT ARE BROUGHT INTO GOOD CONTACT WITH EACH OTHER.

4) WASHERS ARE REQUIRED AT ALL SLOTTED CONNECTIONS AS FOLLOWS:

=HOLE TO SLOT CONNECTION, ONE WASHER REQUIRED ON SLOTTED SIDE.

=SLOT TO SLOT CONNECTION, TWO WASHERS REQUIRED, ONE ON EACH SIDE

OF THE CONNECTION. HOWEVER AT LAPPED ZEE MEMBERS, WHETHER PURRUNS

OR GIRTS, NO WASHERS ARE REQUIRED IN THE 8-BOLT LAPPED REGION.

5) THE METAL BUILDING SUPPLIER SHALL BE NOTIFIED PRIOR TO ANY FIELD MODIFICATIONS. MODIFICATIONS SHALL BE APPROVED BY THE METAL BUILDING SUPPLIER BEFORE WORK IS UNDERTAKEN.

6) ALL WELDING MUST BE PERFORMED BY AWS QUALIFIED WELDERS FOR THE WELDING PROCESSES AND POSITIONS INDICATED. ALL WORK MUST BE COMPLETED AND INSPECTED IN ACCORDANCE WITH THE APPLICABLE AWS SPECIFICATIONS. WELD ELECTRODES USED FOR THE SMAW (OR STICK) WEL

7) COMMON ABBREVIATIONS:	
a) TYP UNO-TYPICAL UNLESS NOTED OTHERWISE b) SLV-SHORT LEG VERTICAL c) LLV-LONG LEG VERTICAL d) NS & FS-NEAR SIDE AND FAR SIDE e) O.A.L-OVERALL LENGTH	f) SIMSIMILAR g) NIC-NOT IN CONTRACT h) SL-STEEL LINE i) N/A-NOT APPLICABLE j) MBS-METAL BUILDING SUPPLIE

FRAMEWORK UNLESS SUCH FRAMEWORK IS SAFELY BOLTED, WELDED, OR OTHERWISE ADEQUATELY SECURED.

9) PURLINS AND GIRTS SHALL NOT BE USED AS AN ANCHORAGE POINT FOR A FALL ARREST SYSTEM UNLESS WRITTEN APPROVAL IS OBTAINED FROM THE METAL BUILDING SUPPLIER. 10) PURLINS MAY ONLY BE USED AS A WALKING/WORKING SURFACE WHEN INSTALLING SAFETY SYSTEMS, AFTER ALL PERMANENT BRIDGING HAS BEEN INSTALLED AND FALL

PROTECTION IS PROVIDED. 11) CONSTRUCTION LOADS MAY BE PLACED ONLY WITHIN A ZONE THAT IS WITHIN 8 FEET OF THE CENTER-LINE OF THE PRIMARY SUPPORT MEMBER. CFR BUNDLES SHOULD BE PLACED DIRECTLY OVER THE RIGID FRAMES.

12) ALL LIFTING DEVICES MUST MEET OSHA OR MSHA STANDARDS AND IN NO CASE IS IT ACCEPTABLE TO USE STRUCTURAL MEMBERS SUPPLIED BY THE MBS AS A SPREADER BAR OR LIFTING DEVICE.

GENERAL DESIGN NOTES AND MATERIAL SPECIFICATIONS

LINEINAL DESIGN INVIES AND MATERIAL SPECIFICATIONS

1) ALL STRUCTURAL STEEL SECTIONS AND WELDED PLATE MEMBERS ARE DESIGNED IN ACCORDANCE WITH THE AISC "SPECIFICATIONS FOR STRUCTURAL STEEL BUILDINGS—ALLOWABLE STRESS DESIGN", NINTH EDITION, OR THE AISC "SPECIFICATIONS FOR STRUCTURAL STEEL BUILDINGS", THIRTEENTH EDITION, AS REQUIRED BY THE SPECIFIED BUILDING CODE.

2) ALL WELDING OF STRUCTURAL STEEL IS BASED ON AWS D1.1 "STRUCTURAL WELDING

3) ALL COLD FORMED MEMBERS ARE DESIGNED IN ACCORDANCE WITH AISI SPECIFICATIONS FOR THE DESIGN OF COLD FORMED STEEL STRUCTURAL MEMBERS",

4) ALL WELDING OF COLD FORMED STEEL IS BASED ON AWS D1.3 "STRUCTURAL WELDING CODE - SHEET STEEL", LATEST EDITION,

5) IF JOISTS ARE INCLUDED WITH THIS PROJECT, THEY ARE SUPPLIED AS A PART OF THE SYSTEMS—ENGINEERED METAL BUILDING AND ARE FABRICATED IN ACCORDANCE WITH THE REQUIREMENTS OF SECTION 1926.758 OF THE OSHA SAFETY STANDARD FOR STEEL ERECTION, DATED JANUARY 18, 2001.

6) MATERIAL SPECIFICATIONS:

PLATE AND FLANGE MATERIAL:
5"-12" WIDE & THRU 1" THICK A529, GRADE 55
OTHERS A36
BUILT-UP STRUCTURAL WEB MATERIAL A1011 SS (OR HSLAS CL1) GR 55
HOT-ROLLED STRUCTURAL A36 OR A572 GRADE 50 OR A992 GRADE 50
STRUCTURAL TUBEA500 GRADE B (46 KSI)
STRUCTURAL PIPE A500 GRADE B (42 KSI)
COLD-FORMED STRUCTURAL A1011 OR A1039 SS (OR HSLAS CL1) GR 55
RPB ROOF PANELS A792 GRADE 80
STANDING SEAM ROOF PANELSA792 GRADE 50, CLASS 1
R-PANEL AND A-PANEL SIDING A653 GRADE 80, CLASS 1 OR A792 GRADE 80, CLASS 1
ROD BRACING A529 GRADE 50
CABLE BRACING A475 COATING CLASS A, GRADE EHS, 7—WIRE
WELDS — AWS D1.1 LATEST EDITION
HIGH-STRENGTH BOLTS A325 TYPE 1 HEAVY HEX OR A490 TYPE 1 HEAVY HEX
MACHINE BOLTS A-307 GRADE A HEX

PROJECT NUMBER:	U1208093A
PROJECT NAME:	Quinalt Nation
PROJECT LOCATION:	Point Grandville, WA
CUSTOMER:	Quinalt Nation

		TRIMINE THE SECOND OF SECOND S
ROC	F SH	EETING, TYPE: <u>CR</u> <u>26</u> GAGE, FINISH: <u>Sagebrush SP</u>
ROOF P	ANEL	CLIP TYPE: XN/A ☐ TALL ☐ SHORT ☐ UTILITY ☐ FIXED ☐ FLOATING
		RMAL BLOCKS: ☐ YES XNO EPS FOAM SPACER: ☐ YES XNO
SEAMII REFER ADDITIO	NG MI TO THE NAL SE	ETHOD (FOR CFR ONLY): "ROLL LOCK" TM HANGERS ARE PROVIDED IN GALVANIZED COLOR ONLY. DETAIL PAGES FOR "YUSE LOCK" TM GALVANIZED COLOR ONLY. VR15 GUTTER HANGERS ARE PROVIDED IN GALVANIZED COLOR ONLY. VR15 GUTTER HANGERS ARE AVAILABLE COLORED. SITE CFR DECK, TYPE: N/A GAGE, FINISH:
	ROOF	LINE TRIM, PAINTED: Fox Gray SP NOTE: GUTTER HANGERS AND CINCH STRAPS PROMDED IN GALVANIZED COLOR ONLY.
EXTER		WALL SHEETING, TYPE: CW 26 GAGE, FINISH: Brick Red SP
ERIOR '	WALL	CORNER TRIM FINISH: Fox Gray SP
EXT	ERIOR	BASE TRIM, PAINTED: Brick Red SP
FRAME	D OP	ENING TRIM, PAINTED: Fox Gray SP
L FRAN	MED C	PENING, SIZES: FSW (3) 14'-0" x 14'-0"
		BSW none
		LEW none
		REW none
INTER	RIOR	WALL SHEETING, TYPE: none GAGE, FINISH:
INTE	ERIOR	CEILING LINER, TYPE: none GAGE, FINISH:
INT	ERIOR	WALL TRIM, PAINTED: none
YES	NO	
×		DOWNSPOUTS PAINTED: Fox Gray SP GUTTERS PAINTED: Fox Gray SP
X		WALKDOORS, QUANTITY: (4) 6070 PAINTED: BRONZE
	X	WINDOWS: PAINTED:
×		INSULATION (NOT BY MBS), ROOF: 4 INCH WALLS: 4 INCH
	X	CRANES (SEE CRANE PLAN FOR ADDITIONAL CRANE INFORMATION)
	X	MEZZANINE (SEE MEZZANINE PLAN FOR ADDITIONAL MEZZANINE INFO)
	X	WALL TRANSLUCENT PANELS:
	X	ROOF TRANSLUCENT PANELS:
		INSULATED PANELS YES NO NO
	×	PIPE JACKS, SIZE:QUANTITY:
	X	ROOF FRAMED OPENINGS, SEE ROOF FRAMING PLAN FOR SIZES
	×	RIDGE VENTS, 10'-0" LONG X 9" THROAT. QUANTITY:

DRIMARY AND SECONDARY STEEL PRIMER COLOR- RED

ROOF

EXTERIOR

WALL FR

THE RIGID FRAME CONNECTIONS IN THIS PROJECT MUST BE TIGHTENED TO THEIR FULLY-PRETENSIONED STATE USING ANY OF THE ACCEPTABLE METHODS OUTLINED IN THE RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325
OR A490 BOLTS, 2004 EDITION. THE SCOPE OF THIS
PROJECT PRECLUDES THE USAGE OF SNUG-TIGHT BOLTED CONNECTIONS AND ARE THUS NOT PERMITTED IN THIS CASE.

FOR OCCUPANCY CATEGORY I OR II BUILDINGS, IBC ALLOWS FOR SINGLE STORY BUILDINGS TO HAVE NO LIMIT FOR SEISMIC STORY DRIFT. PLEASE NOTE THAT ANY INTERIOR WALLS, PARTITIONS, CEILINGS, AND EXTERIOR WALLS SHOULD BE DETAILED (BY OTHERS) TO ACCOMMODATE THIS STORY DRIFT.

	YES	0
		FASCIA, PROJECTION:TOP OF FASCIA HEIGHT:
		FACE PANEL, TYPE: GAGE, FINISH:
		BACK PANEL, TYPE: GAGE, FINISH:
		CAP TRIM PAINTED:BASE TRIM PAINTED:
N		CLOSED SYSTEM, CLEAR UNDER SOFFIT TRIM:
RE		SOFFIT PANEL, TYPE: GAGE, FINISH:
_		SOFFIT TRIM AT BUILDING LINE PAINTED:
PS		OPEN SYSTEM, (NO SOFFIT PANEL PROVIDED)
		CLEAR UNDER FASCIA:
		PARAPET SYSTEM
		STRUCTURAL PARAPET NON-STRUCTURAL PARAPET
		TOP OF PARAPET HEIGHT:
		BACKER PANEL, TYPE: GAGE, FINISH:
_		CANOPY (EXPOSED BEAM), PROJECTION:
_		AT EAVE LINE BELOW EAVE
		ROOF PANEL, TYPE: GAGE, FINISH:
_		SOFFIT PANEL, TYPE: GAGE, FINISH:
		SOFFIT TRIM AT BUILDING LINE PAINTED:
		CLEAR UNDER CANOPY BEAM:
		EAVE EXTENSION (CONCEALED BEAM), PROJECTION:
_		SOFFIT PANEL, TYPE: GAGE, FINISH:
_		SOFFIT TRIM AT BUILDING LINE PAINTED:
_		RAKE EXTENSION, PROJECTION:
		SOFFIT PANEL, TYPE: GAGE, FINISH:
		SOFFIT TRIM AT BUILDING LINE PAINTED:
		PARTITION WALL SHEETING
		PANEL TYPE: GAGE, FINISH:
		PARTITION WALL TRIM COLOR:

FOR BUILDING ERECTION

THIS IS NOT AN APPROVAL SET. YOUR BUILDING IS BEING FABRICATED NO CHANGES CAN BE MADE

JUN 14 2012

BUILDING LOADS

	DESIGN CODE: IBC 09
	ROOF LIVE LOAD: 20.00 PSF MBMA OCC. CLASS:
	LIVE LOAD REDUCIBLE No.
	GROUND SNOW LOAD: 15.0 PSF SNOW EXP. FACTOR, Ce: 1.00
	SNOW IMPORTANCE FACTOR, Is: 1.00
	WIND: 120 mph WIND IMPORTANCE FACTOR, Iw: 1.00
	EXPOSURE: C
	UL 90 No
	Classic Roof-Const. No. 161; Classic Roof w/ Translucent Panel-Const. No. 167 CFR Roof-Const. No. 552; CFR Roof w/ Translucent Panel-Const. No. 590; Composite CFR Roof-Const. No. 5524; VR16 II Roof-Const. No. 332.
	SEISMIC INFORMATION Ss: 1.500 S1: 0.690
	Design Sds/Sd1: 1.000 / 0.690 Site Class: D
	Seismic Imp. Factor: 1.00 Seismic Design Category: D
	Analysis Procedure: Equivalent Lateral Force Method
	Basic SFRS: Ordinary Steel Moment Frames and Concentrically-Braced Frame
ET	NOTES: 1) COLLATERAL DEAD LOADS, UNLESS OTHERWISE NOTED, ARE ASSUMED TO BE UNIFORMLY DISTRIBUTED. WHEN SUSPENDED SPRINKLER SYSTEMS, LIGHTING, HVAC EQUIPMENT, CEILINGS, ETC., ARE SUSPENDED FROM ROOF MEMBERS, CONSULT THE M.B. IF THESE CONCENTRATED LOADS EXCEED 200 POUNDS, OR IF INDIVIDUAL MEMBERS ARE LOADED SIGNIFICANTLY MORE THAN OTHERS.
	2) THE DESIGN OF STRUCTURAL MEMBERS SUPPORTING GRAVITY LOADS IS CONTROLLED BY THE MORE CRITICAL EFFECT OF ROOF LIVE LOAD OR ROOF SNOW LOAD, AS DETERMINED BY THE APPLICABLE CODE.
	BUILDING
	ROOF DEAD (PSF): 3.25
	PRI. COL. (PSF): 1 SEC. COL. (PSF): 1
	SNOW Ct: 1.10
	SNOW Cs: 1.00
	ROOF SNOW (PSF): 11.55
	WIND ENCLOSURE: Closed
	GCpi: 1× 0.18 SEISMIC R: 3.25
	SEISMIC Cs: 0.308
	BASE SHEAR (KIPS): 15.89

ERECTOR NOTE:

ALTERNATE FASTENERS HAVE BEEN SUBSTITUTED ON THIS BUILDING. WHERE THE DRAWINGS INDICATE AN H1040 STRUCTURAL FASTENER, H1030 FASTENERS WITH WASHERS HAVE BEEN SUPPLIED. WHERE THE DRAWINGS INDICATE AN H1060 TRIM FASTENER, H1050 FASTENERS WITH WASHERS HAVE BEEN SUPPLIED.

Ε	RECTION	MANUALS	REQUIRED
		ANUALS ARE SHIPF A WAREHOUSE PAG	

☐ CFR ROOF ☐ H9600 OR ☐ H8250 ☐ SINGLE CURB (H9	9850)
☑ CLASSIC ROOF ☐ H9420 OR ☑ H8201 ☐ DOUBLE CURB (H	19800
☑WALL SHEETING ☐ H9430 OR ☑ H8300 ☐ VR16 II (H9925)	

DRAWING INDEX

COVERSHEET _	_C1
ANCHOR BOLT DRAWINGS	F1, F2
COLUMN BASE REACTIONS	F2
STRUCTURAL/SHEETING DRAWINGS	E1, E2, E3, E4, E5, E6
_	
DETAILS _	D1, D2, D3, D4, D5, D6

RRS WBS WBS

SYSTEMS BUILDING

ĸΣ 383-

OUINALT NATION PACIFIC BEACH, WA ¥ NATION GRANDVILLE, QUINALT

JOB NUMBER

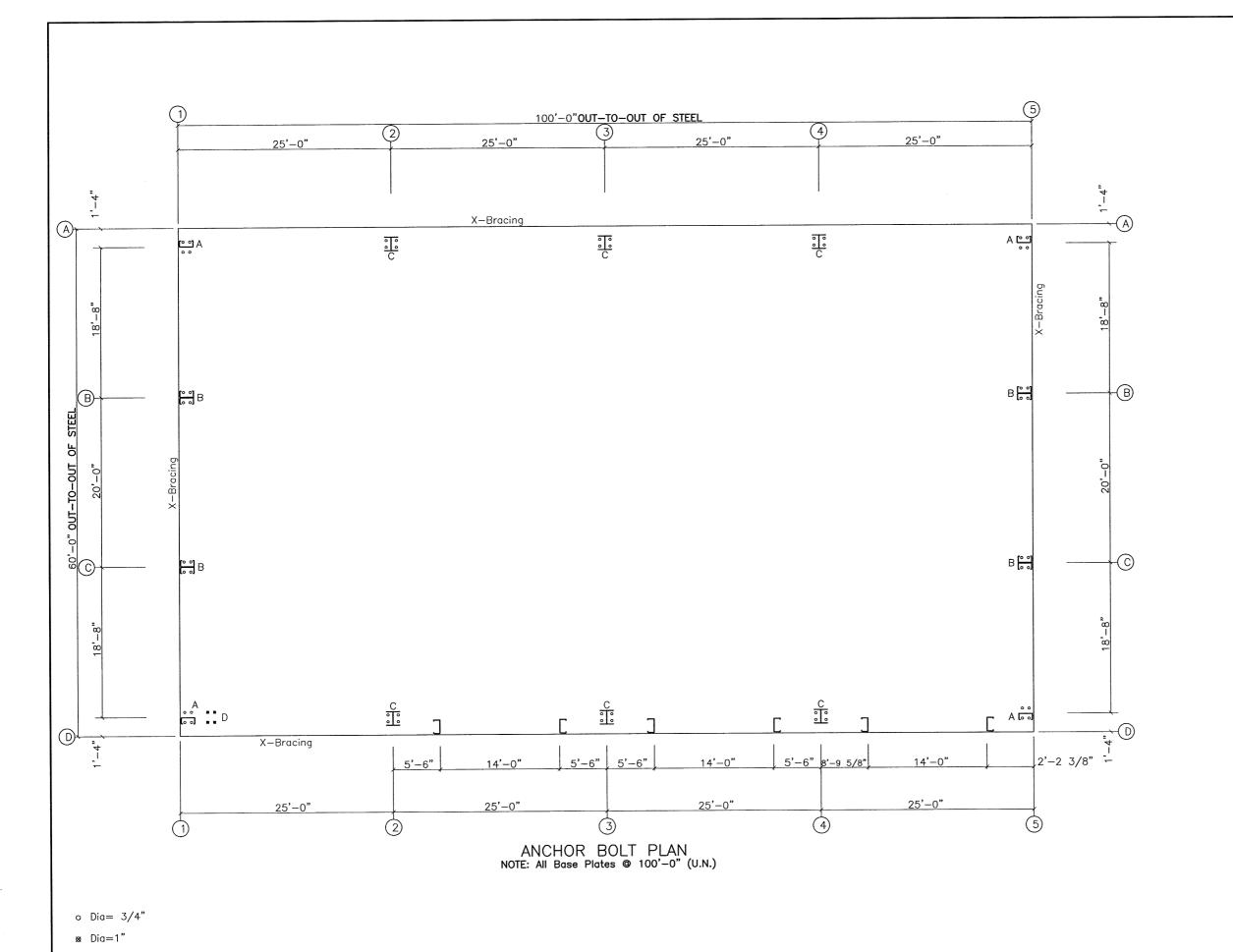
U1208093A

SHEET NO:

C1 of



THIS SEAL PERTAINS ONLY TO THE MATERIALS DESIGNED AND SUPPLIES BY THE METAL BUILDING MANUFACTURER. THE DRAWINGS AN THE METAL BUILDING MINHOS THE METAL BUILDING MANUFACTURES THE REGISTERED PROFESSIONAL ENGINEER WHOSE SEAL PAPPARS OF THE METAL BUILDING MANUFACTURE AND DOES NOT SERVE AS OR REPRESENT THE PROJECT ENGINEER OF RECORD AND SHALL NOT BE CONSTRUED AS SUCH.



ANCHOR BOLT SUMMARY

(in) Type F1554 3.00 F1554 3.00 F1554 3.00 Endwall 3/4" Frame 3/4" WindBent 1"

ANCHOR BOLT PLAN

GENERAL NOTES

- 1. THE SPECIFIED ANCHOR ROD DIAMETER ASSUMES F1554 GRADE 36 UNLESS NOTED OTHERWISE. ANCHOR ROD MATERIAL OF EQUAL DIAMETER MEETING OR EXCEEDING THE STRENGTH REQUIREMENTS SET FORTH ON THESE DRAWINGS MAY BE UTILIZED AT THE DISCRETION OF THE FOUNDATION DESIGN ENGINEER. ANCHOR ROD EMBED-MENT LENGTH SHALL BE DETERMINED BY
- 2. METAL BUILDING MANUFACTURER IS NOT RESPONSIBLE FOR PROJECT FOUNDATION RESPONSIBILITY OF A REGISTERED PROFESSIONAL ENGINEER, FAMILIAR WITH LOCAL SITE CONDITIONS.
- 3. ALL ANCHOR RODS, FLAT WASHERS FOR ANCHOR RODS, EXPANSION BOLTS, AS WELL AS ALL CONCRETE/MASONRY EMBEDMENT PLATES ARE NOT BY METAL BUILDING MANUFACTURER.
- 4. THIS DRAWING IS NOT TO SCALE.
- 5. FINISHED FLOOR ELEVATION = 100'-0"UNLESS NOTED OTHERWISE.
- 6. "SINGLE" CEE COLUMNS SHALL BE ORIENTED WITH THE "TOES" TOWARD THE LOW EAVE UNLESS NOTED OTHERWISE.
- 7. ANCHOR RODS ARE REQUIRED ONLY IN THE QUANTITIES SPECIFIED. BASEPLATES MAY BE FABRICATED WITH MORE HOLES THAN NEEDED FOR THIS PROJECT.
- 8. THE ANCHOR BOLT LOCATIONS PROVIDED BY METAL BUILDING MANUFACTURER SATISFY PERTINENT REQUIREMENTS FOR THE DESIGN OF THE MATERIALS SUPPLIED BY THE METAL BUILDING MANUFACTURER. PLEASE NOTE THAT THESE REQUIREMENTS MAY NOT SATISFY ALL ANCHOR BOLT CONCRETE EDGE DISTANCE REQUIREMENTS DEPENDING ON THE DETAILS OF THE FOUNDATION DESIGN. BECAUSE FOUNDATION DESIGN IS NOT WITH-

DESIGNING THE FOUNDATION TO MAKE CERTAIN THAT SUFFICIENT CONCRETE EDGE DISTANCE IS PROVIDED FOR THE ANCHOR BOLTS IN THE DETAILS OF THE FOUNDA-TION DESIGN.

- THE FOUNDATION DESIGN ENGINEER.
- DESIGN. THE FOUNDATION DESIGN IS THE

- IN THE METAL BUILDING MANUFACTURER'S SCOPE OF WORK, IT IS THE RESPONSIBIL-ITY OF THE QUALIFIED PROFESSIONAL

THIS SEAL PERTAINS ONLY TO THE MATERIALS DESIGNED AND SUPPLIEE BY THE METAL BUILDING MANUFACTURER. THE DRAWINGS AN THE METAL BUILDING WHICH THEY REPRESENT ARE THE PRODUCT OF THE METAL BUILDING MANUFACTUREF THE REGISTERED PROFESSIONAL ENGINEER WHOSE SEAL APPEARS OF THESE DRAWINGS IS EMPLOYED BY THE METAL BUILDING MANUFACTUREF AND DOES NOT SERVE AS OR REPRESENT THE PROJECT ENGINEER OF RECORD AND SHALL NOT BE CONSTRUED AS SUCH.

ξ

NATION

QUINALT

JOB NUMBER:

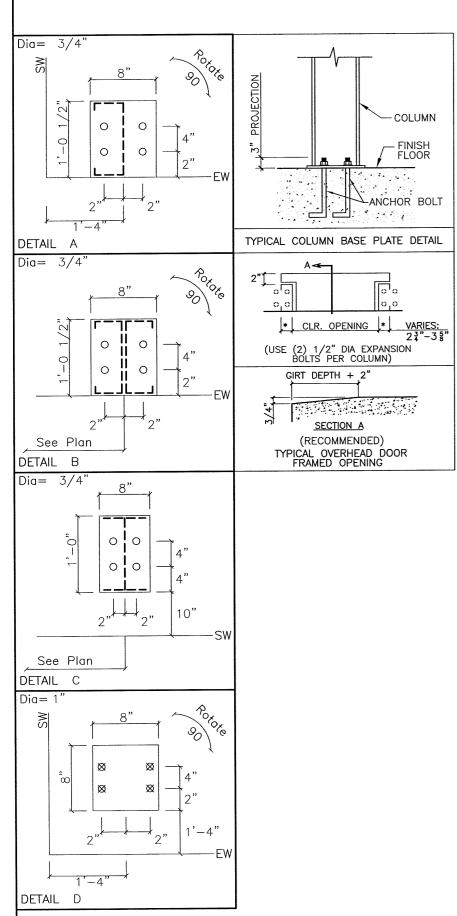
SHEET NO:

U1208093A

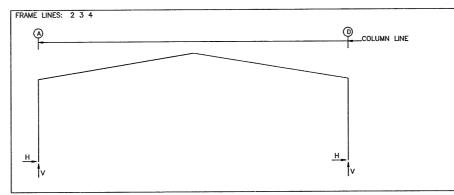
F1 of 2

484

CUSTOMER:
QUINALT NATION
PACIFIC BEACH, WA



FOUNDATION DESIGN NOTE: THE ORIENTATION OF THE ANCHOR BOLT DETAILS SHOWN ON THIS PAGE MAY NOT COINCIDE WITH THE ACTUAL COLUMN ORIENTATION SHOWN ON PAGE F1. PLEASE REFERENCE THE SIDEWALL (SW) AND ENDWALL (EW) STEEL LINES SHOWN ON THE ANCHOR BOLT DETAILS WITH THE ANCHOR BOLT PLAN ON PAGE F1 DURING LAYOUT OF COLUMN AND ANCHOR BOLT LOCATIONS.



RIGID FRAME: ANCHOR BOLTS & BASE PLATES 4 0.750 8.000 12.00 0.500 0.0 4 0.750 8.000 12.00 0.500 0.0 2* Frame lines: 2 3 4

END	WALL	COL	LUMN:	ANC	HOR BOL	TS & B	ase plates
Frm Line	Col Line		_Bolt Dia	Base. Width	_Plate (i Length	n) Thick	Elev. (in)
1	Α	4	0.750	8.000	12.50	0.380	0.0
1	В	4	0.750	8.000	12.50	0.380	0.0
1	С	4	0.750	8.000	12.50	0.380	0.0
1	D	4	0.750	8.000	12.50	0.380	0.0
5	D	4	0.750	8.000	12.50	0.380	0.0
5	С	4	0.750	8.000	12.50	0.380	0.0
5	В	4	0.750	8.000	12.50	0.380	0.0
5	Α	4	0.750	8.000	12.50	0.380	0.0

GENERAL NOTES

- ALL LOADING CONDITIONS ARE EXAMINED AND ONLY MAXIMUM/MINIMUM H OR V AND THE CORRESPONDING H OR V ARE REPORTED.
- REACTIONS ARE PROVIDED BY LOAD CASE IN ORDER TO AID THE FOUNDATION ENGINEER IN DETERMINING
 THE APPROPRIATE LOAD FACTORS AND COMBINATION TO BE USED WITH EITHER WORKING STRESS OR
 ULTIMATE STRENGTH DESIGN METHODS. WIND LOAD CASES ARE GIVEN FOR EACH PRIMARY WIND DIRECTION.
- FOR ASCE7-10 BASED BULDING CODES THE UNFACTORED LOAD CASE REACTIONS DUE TO WIND ARE GENERATED USING ULTIMATE DESIGN WIND SPEEDS (Vuit).
- 4. POSITIVE REACTIONS ARE AS SHOWN IN THE SKETCH. FOUNDATION LOADS ARE IN OPPOSITE DIRECTIONS.
- BRACING REACTIONS ARE IN THE PLANE OF THE BRACE WITH THE H POINTING AWAY FROM THE BRACED BAY.
 THE VERTICAL REACTION IS DOWNWARD.

****** RIGID FRAME LOAD CASE ABBREVIATIONS: ******
Wind_L1/Wind_R1: LATERAL WIND FROM THE LEFT/RIGHT, CASE 1
Wind_L2/Wind_R2: LATERAL WIND FROM THE LEFT/RIGHT, CASE 2
Wind_L1/Wind_Ln2: LONGITUDINAL WIND, CASE 1/2
Seismic_L/Seismic_R: LATERAL SEISMIC LOAD FROM LEFT/RIGHT
LWIND#_L#7/LWIND#_R#E: LONGITUDINAL WIND EDGE ZONES
F#UNB_SL_/F#UNB_SL_R: UNBALANCED ROOF SNOW WITH WIND FROM LEFT/RIGHT
F#PAT_LL #/F#PAT_SL #: PARTIAL LIVE/SNOW LOADING FOR CONTINUOUS BEAM SYSTEMS

Collat: COLLATERAL LOAD
CASE ABBREVIATIONS: ******

Collat: COLLATERAL LOAD
Rofter Wind_L/Rofter Wind R: LATERAL WIND FROM THE LEFT/RIGHT
Brace Wind_L/Brace Wind_R: LATERAL WIND FROM THE LEFT/RIGHT
Wind_P/Wind_S: LONGITUDINAL WIND PRESSURE/SUCTION ON COLUMNS
Wind_Ln: LONGITUDINAL WIND SUCTION ON ROOF
Seis_L/Seis_R: LATERAL SEISMIC LOAD FROM LEFT/RIGHT
E#UNB_SL_/E#UNB_SL_R: UNBALANCED ROOF SNOW WITH WIND FROM LEFT/RIGHT
E#PAT_LL #/E#PAT_SL #: PARTIAL LIVE/SNOW LOADING FOR CONTINUOUS BEAM SYSTEMS

	۱"	စ စ	9	
RIGID FRAME: BASIC COLUMN REACTIONS (k)	RRS	RRS RS		
ine Line Horiz Vert Horiz Vert Horiz Vert Horiz Vert Horiz Vert	Œ	<u> </u>	6	
Frame ColumnWind_L2Wind_R2LnWind1LnWind2Seismic_LSeismic_R Line Line Horiz Vert Horiz Vert Horiz Vert Horiz Vert Horiz Vert Horiz Vert 2* A -9.9 -10.2 -2.2 -5.2 -7.2 -18.5 -4.8 -10.8 -2.4 -1.2 2.4 1.2 5 5* D 2.2 -5.2 9.9 -10.2 7.2 -18.5 4.8 -10.8 -2.4 1.2 2.4 -1.2	, =	号 글	₩ST	1
Frame Column -LWIND1_L2ELWIND1_R2ELWIND2_L2ELWIND2_R2EF1UNB_SL_LF1UNB_SL_R- Science Horiz Vert Horiz V	MBC	WBS WBS	MBS	
2* Frame lines: 2 3 4	ROI TS		SS	
Rotter Brace Bra	NSTRI ICTION ANCHOR	UCTION ANCHOR DRAWINGS	ERECTION DRAWINGS	

1	ENDWA	ALL COLUMN:	BASIC COLUMN REACTIONS	(k)			♀ ₹	1 1
	Frm Co Line Lir 1 A 1 B 1 C 1 D		Live Snow Wind_L Vert Vert 2.0 1.2 -3.4 5.9 3.4 -8.7 5.9 3.4 -5.7 2.0 1.2 -2.1	Wind_R Wind_L W Vert Vert V-2.1 -3.4 -5.7 -8.7 -5.7 -8.7 -5.7 -3.4 -2.1 -	Brace Wind_R Wind_P Wind_ Fert Horz Horz -2.1 -1.9 2.4 -5.7 -4.4 4.8 -8.7 -4.4 4.8 -3.4 -1.9 2.4	Vert Vert -2.6 -1.5 -6.8 -4.0 -6.8 -4.0 -2.6 -1.5	ISSUE CONSTRUCTION ANCHC PERMIT DRAWINGS FINAL ERECTION DRAW	
	Frm Co Line Lir 1 A 1 B 1 C		R E1UNB_SL_ E1UNB_SL_ Horz Vert Horz Vert 0.0 1.0 0.0 0. 0.0 4.4 0.0 1.6 0.0 1.6 0.0 4.4 0.0 0.1 0.0 1.6	Horz Vert Hor 0.0 0.7 0. 0.0 0.9 0. 0.0 -0.2 0.	PAT_LL 4 E1PAT_LL 5 rz Vert Horz Vert 0.0 0.1 0.0 0.8 0.0 -0.2 0.0 1.9 0.0 0.9 0.0 0.8 0.0 0.7 0.0 -0.	5 9 8		
	Frm Co Line Lir 1 A 1 B 1 C			-LWIND2_LLWIND Horz Vert Horz 0.0 -1.1 0.0 0.0 -0.6 0.0 0.0 0.2 0.0 0.0 -0.1 0.0	D2_R- Vert -0.1 0.2 -0.6 -1.1		NG SYSTEMS	LING SYSTEMS
	Frm Co Line Lir 5 D 5 C 5 B 5 A		Live Snow Wind_L Vert Vert Vert 2.0 1.2 -3.5 5.9 3.4 -8.7 5.9 3.4 -5.6 2.0 1.2 -2.1	Wind_R Wind_L W Vert Vert V -2.1 -3.5 - -5.7 -8.7 - -8.9 -5.6 -	Grace Wind_P Wind_P Vert Horz Horz -2.1 -1.9 2.4 -5.7 -4.4 4.8 -3.3 -1.9 2.4	S LnWind1 LnWind2 Vert Vert -2.6 -1.5 -6.8 -4.0 -2.6 -1.5	TEEL BUILDING NORTH 76207 9566	
	Frm Co Line Lin 5 D 5 C 5 B 5 A		R E2UNB_SL_ E2UNB_SL_ Horz Vert Horz Vert 0.0 1.0 0.0 0. 0.0 4.4 0.0 1. 0.0 1.6 0.0 4. 0.0 0.1 0.0 1.	Horz Vert Hor 1 0.0 0.7 0. 3 0.0 0.9 0. 4 0.0 -0.2 0.	PAT_LL_4	5 9 8	A305 I-35 NORTH PENTON, TX 7820 PHONE: (940) 383-9566 (940)	(888) 320-7466 FAX: (940) 484-6746
	Frm Co Line Line 5 D 5 C 5 B 5 A			-LWIND2_LLWIND Horz Vert Horz 0.0 -1.2 0.0 0.0 -0.6 0.0 0.0 0.2 0.0 0.0 -0.1 0.0	D2_R- Vert -0.1 0.2 -0.6 -1.1			

BUILDING	BRAG	CING	REA	CTIO	NS	
Loc Line LEW 1 F_SW D	Line B.C	Wi	nd —	ns (k -Seis Horz 2.5 8.3	mic -	Panel Shear (lb/ft)
R_EW 5 B_SW A	1,2 B,A 3,2	3.0 6.4	2.6 3.6	2.5 8.3	2.2 4.7	

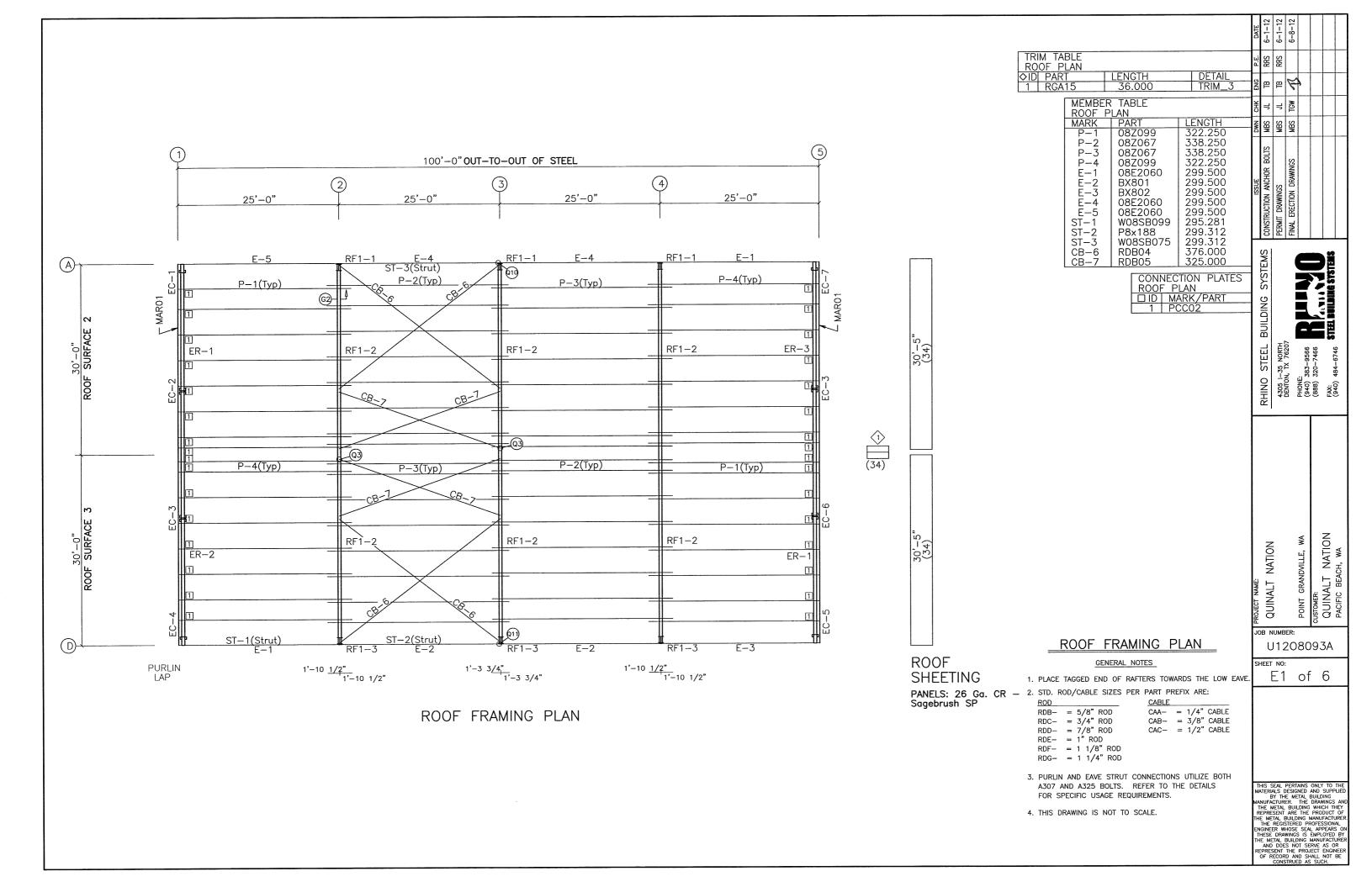
QUINALT NATION PACIFIC BEACH, WA NATION GRANDVILLE, QUINALT

JOB NUMBER: U1208093A

SHEET NO:

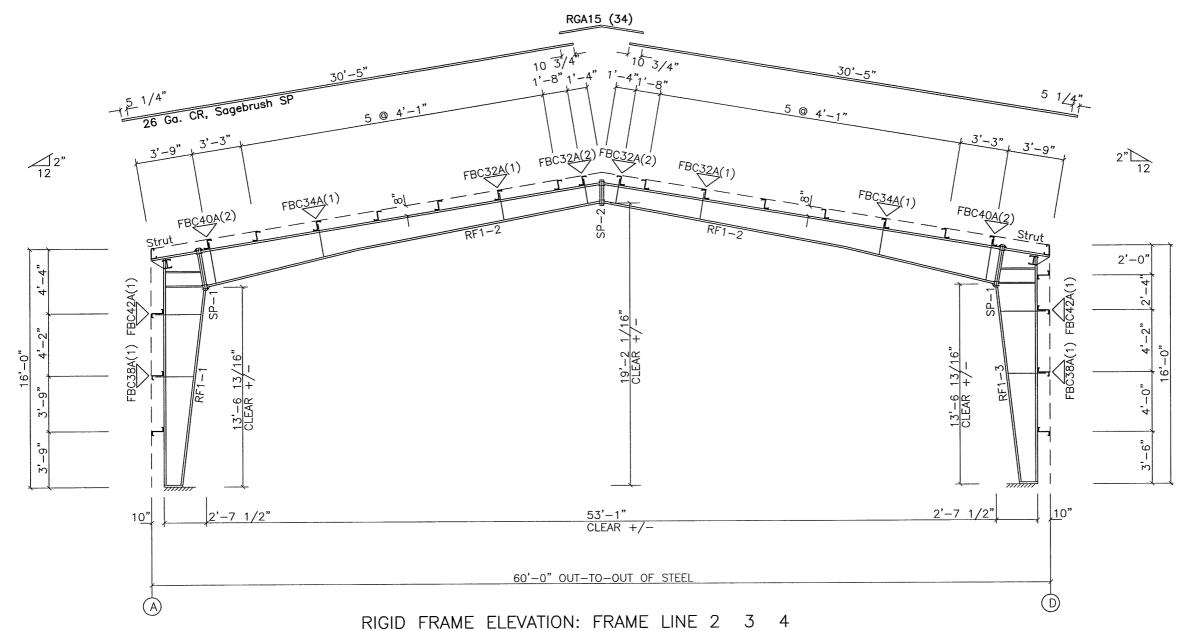
F2 of 2

THIS SEAL PERTAINS ONLY TO THE MATERIALS DESIGNED AND SUPPLIED BY THE METAL BUILDING BY THE METAL BUILDING MAINDFACTURER. THE DRAWINGS AND THE METAL BUILDING WHICH THEY REPRESENT ARE THE PRODUCT OF THE METAL BUILDING MANUFACTURER THE REGISTERED PROFESSIONAL ENGINEER WHOSE SEAL APPEARS OF THESE ORAWINGS IS EMPLOYED BY THE METAL BUILDING MANUFACTUREF AND DOES NOT SERVE AS OR REPRESENT THE PROJECT ENGINEER OF RECORD AND SHALL NOT BE CONSTRUED AS SUCH.



SPLICE P	LATE	& B	OLT	TABLE					
Mark	Qty Top	Bot	Int	Туре	Dia	Length	Width	Thick	Length
SP-1 SP-2	4 4	4 4	0		0.750 0.625		6" 6"	1/2" 3/8"	2'-9 5/8" 1'-7 1/8"

MEMBER	TABLE				
	Web Depth	Web	Plate	Outside Flange	Inside Flange
Mark	Start/End		Length	W x Thk x Length	W x Thk x Length
RF1-1	11.5/31.0	0.164	189.1	5 x 1/4" x 184.7	5 x 1/4" x 160.3
	· '			5 x 3/8" x 36.5	
RF1-2	27.0/18.0 18.0/13.0 31.0/11.5	0.188	125.6	5 x 1/4" x 326.8	5 x 1/4" x 125.9 5 x 3/16" x 199.0 5 x 1/4" x 160.3
	18.0/13.0	0.150	201.2		5 x 3/16" x 199.0
RF1-3	31.0/11.5	0.164	189.1	5 x 3/8" x 36.5	5 x 1/4" x 160.3
				5 x 1/4" x 184.7	



GENERAL NOTES

- 1. INDICATES FLANGE BRACING LOCATIONS. (1) = ONE SIDE; (2) = TWO SIDES.
- IF FLANGE BRACING IS REQUIRED ON BOTH SIDES OF AN EXPANDABLE RIGID FRAME, THE OPPOSITE SIDE FLANGE BRACES WILL HAVE TO BE INSTALLED AT THE TIME OF FUTURE EXPANSION. THESE FLANGE BRACES HAVE BEEN PROVIDED, AS REQUIRED, FOR THIS FUTURE CONDITION.
- RIGID FRAMES SHALL HAVE 50% OF THEIR BOLTS INSTALLED AND TIGHTENED ON BOTH SIDES OF THE WEB ADJACENT TO EACH FLANGE BEFORE THE HOISTING EQUIPMENT IS RELEASED.

CHK ENG P.E.	JL TB RRS	JL TB RRS	TGW 3	•		
DWN	MBS	MBS	MBS			
ISSOE	CONSTRUCTION ANCHOR BOLTS	PERMIT DRAWINGS	FINAL ERECTION DRAWINGS			
	S		4	_	S	

BUILDING SYSTEMS

H
S
S
STELL BUILDING SYSTEMS

STELL BUILDING SYSTEMS

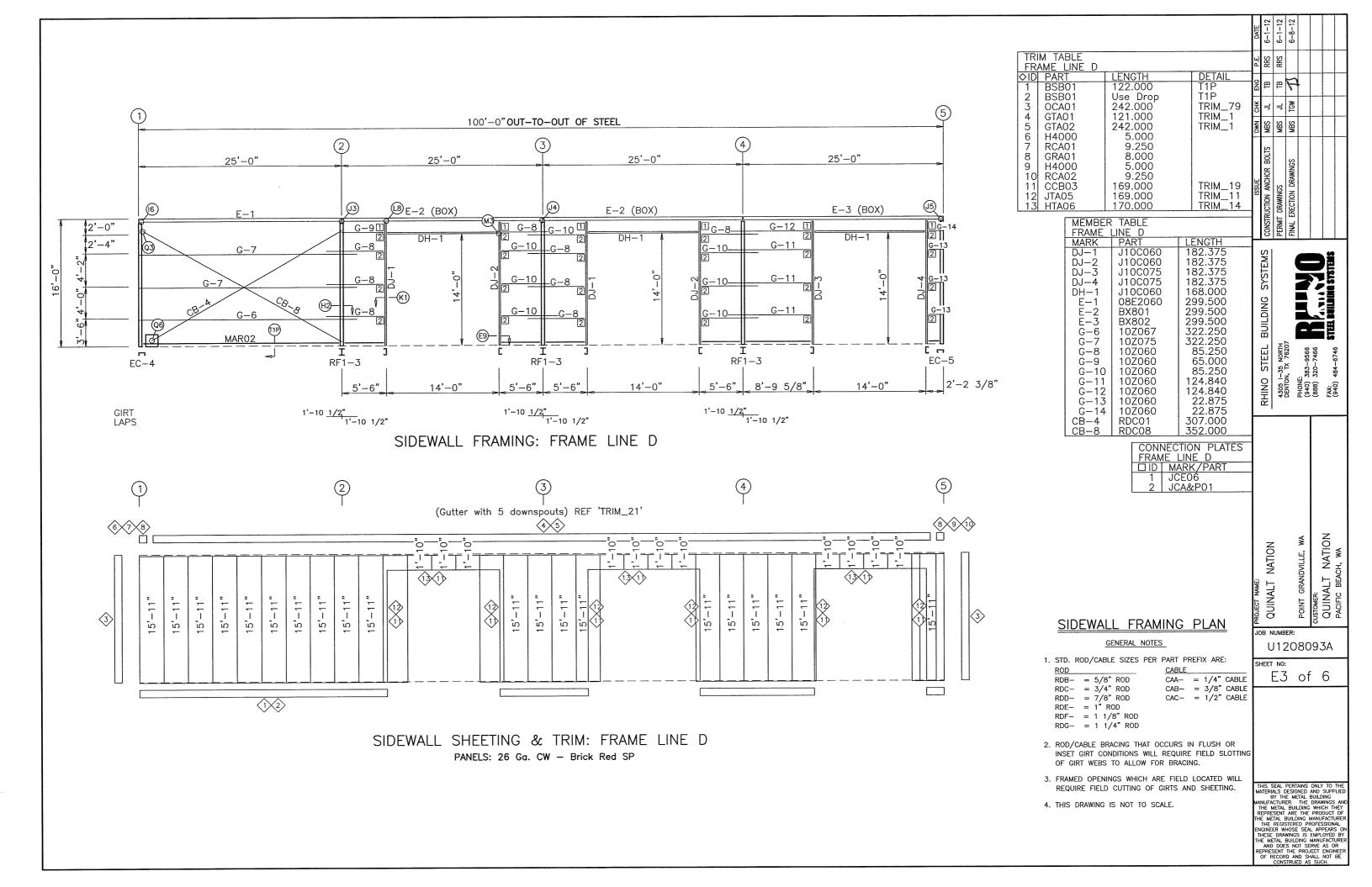
A305 I-35 NORTH
4305 I-35 NORTH
DENTON, TX 76207
PHONE:
(940) 333-9566
(888) 320-7466
(940) 484-6746

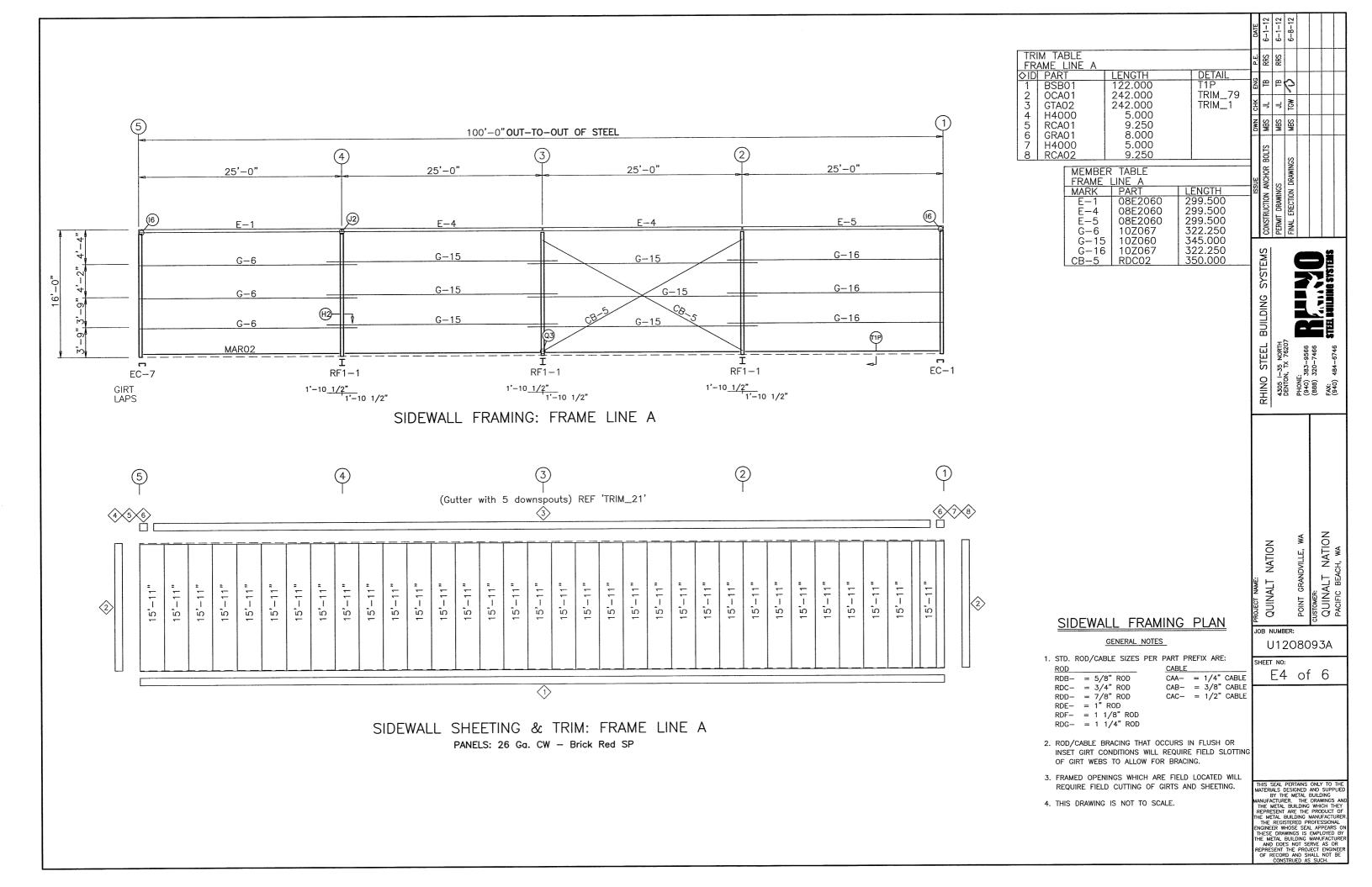
QUINALT NATION
POINT GRANDVILLE, WA
SUSTOMER:
QUINALT NATION

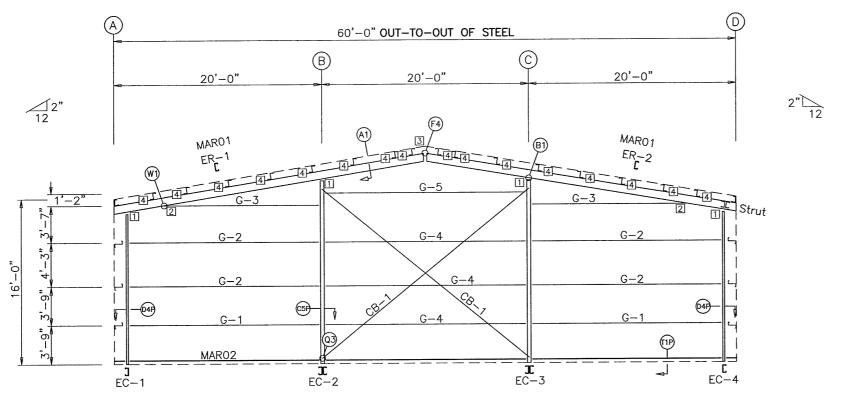
JOB NUMBER: U1208093A

E2 of 6

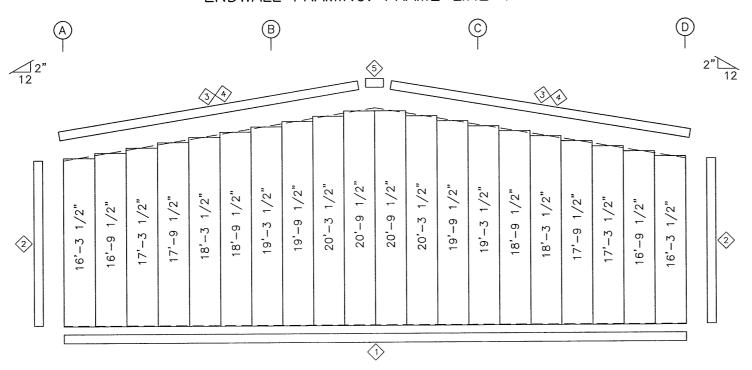
IHIS SEAL PERTAINS ONLY TO THE ATTERIALS DESIGNED AND SUPPLIED BY THE METAL BUILDING NUPCONTRACTURE. THE DRAWINGS AN THE METAL BUILDING WHICH THEY PEPRESENT ARE THE PRODUCT OF THE METAL BUILDING MANUFACTURER THE REGISTERED PROFESSIONAL VIONEER WHOSE SEAL APPEARS ON THESE DRAWINGS IS EMPLOYED BY HE METAL BUILDING MANUFACTURER AND DOES NOT SERVE AS OR PRESENT THE PROJECT ENGINEER PROFESSIONAL VIOLET PROJECT ENGINEER PROFESSIONAL VIOLET PROFESSI







ENDWALL FRAMING: FRAME LINE 1

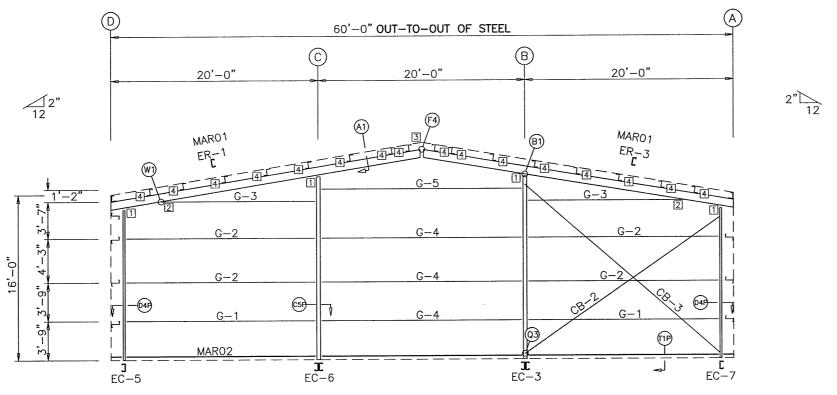


ENDWALL SHEETING & TRIM: FRAME LINE 1
PANELS: 26 Ga. CW - Brick Red SP

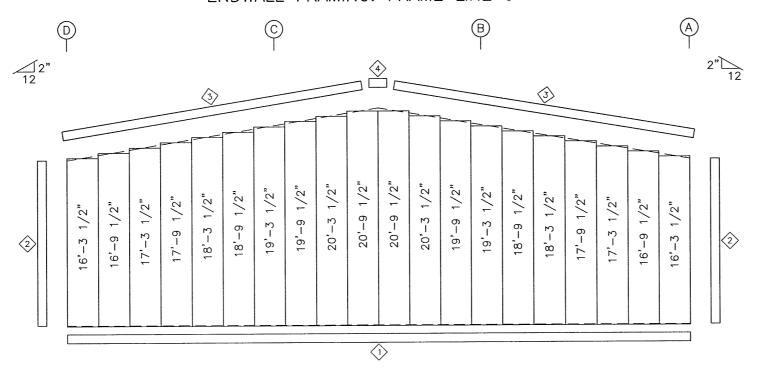
			Ц	9	ė	ė	igsquare	\perp	\perp
BOLT TABLE FRAME LINE 1			P.E.	RRS	RRS				
LOCATION	QUAN TYPE D 4 A325	DIA LENGTH	ENG	胆	TB	1			\top
ER-1/ER-2 Columns/Raf	4 A325 6 A325	1/2" 2" 1/2" 2"	Н	-		>	\vdash	+	+
TRIM TABLE			N CHK	S	S	S TGW	H	+	+
FRAME LINE 1	LENGTH	DETAIL	DWN	MBS	MBS	MBS		_	$\downarrow \downarrow$
1 BSB01 2 OCA01	122.000 242.000	T1 TRIM_79		BOLTS					
3 RTA01 4 RTA02	121.000 242.000	TRIM_2 TRIM_2		OR BC		WINGS			
5 M0202	26.440		ISSUE	CONSTRUCTION ANCHOR	SS	ERECTION DRAWINGS			
MEME FRAM				CTION	PERMIT DRAWINGS	RECTION		***************************************	
MARK	PART	LENGTH 174.391	1	NSTRU	RMIT L	FINAL ER			
EC-1 EC-2	W12SD089	211.724	H	8	Ⅱ	Œ	Ш	_1_	
EC-3 EC-4	- W12S075	211.724 174.391		SW:		•		5	
ER-1 ER-2	W12S120	362.459 362.459		SYSTEMS		•	¥	7	16 575 LES
G-1 G-2	08Z075	215.500 215.500		- 1		1		1	
G-3	08Z075	156.590		ĭ		İ	1		
G-4 G-5	08Z099	231.500		BUILDING		i	Ø		1 1112
CB-1	RDB-	317.000	4	- 1	HE	5207 T	ě		
	CONNEC FRAME	LINE 1		STEEL	4305 I-35 NORTH	Τ Υ	PHONE: (940) 383-9566	90-74	(940) 484–6746
	1 E	IARK/PART WAO1 CR32ewa			15 1-3	NON.	ONE: 0) 38.	38) 32	(0)
		RHINO	430	Ö	£ &	38 E	₹₽		
		CR04 CC02	F						
								İ	
								l	
				7	-		WA	Z)
				VOITA	<u>;</u>		<u>"</u>	NATK	, WA
			ļ	Z	2		NDV	Z -	FACH
			NAME	TINAIT	֡֝֝֝֝֡֝֝֡֝֝֡֝֝֡֝		POINT GRANDVILLE,	'R: A	PACIFIC BEACH, WA
			PROJECT NAME:		=)		NIOC	CUSTOMER:	ACIF
	┡-	0B N	IUMF			ಕ 🤇			
ENDWALL FRAMING PLAN							80	93/	Δ
GENERAL NOTES):			
1. STD. ROD/C			E5	5	of	6	<u> </u>		
RDB- = 5	ſ			_					
	7/8" ROD CA	B- = 3/8" CABLE C- = 1/2" CABLE							
RDF- = 1	" ROD 1/8" ROD								
RDG- = 1	1 1/4" ROD								
	BRACING THAT OCCU CONDITIONS WILL REC								
	EBS TO ALLOW FOR B		1	'HIS '	SEAL	DEDI	'AINS	ONLY 1	TO THE

3. FRAMED OPENINGS WHICH ARE FIELD LOCATED WILL REQUIRE FIELD CUTTING OF GIRTS AND SHEETING.

4. THIS DRAWING IS NOT TO SCALE.



ENDWALL FRAMING: FRAME LINE 5



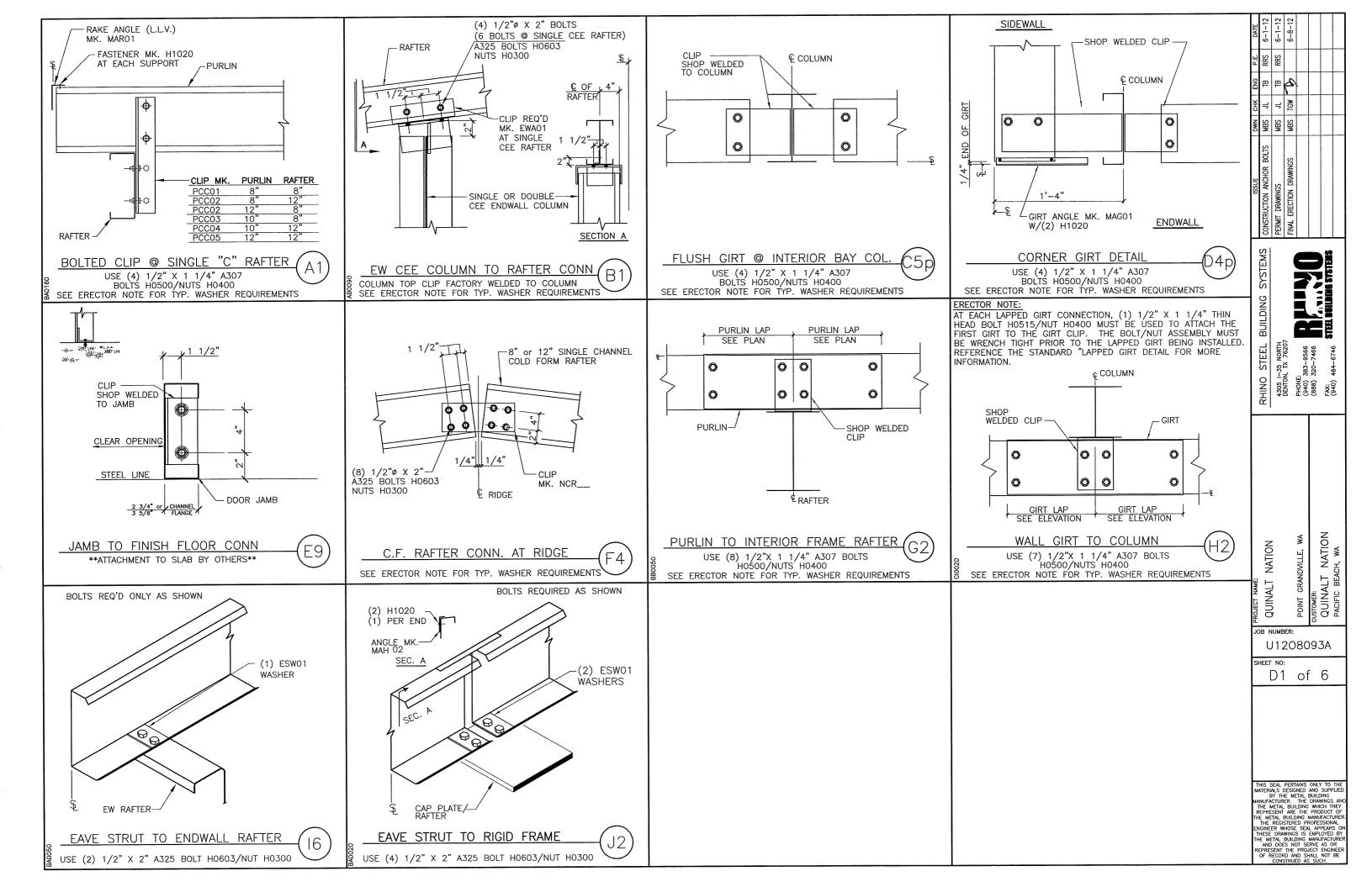
ENDWALL SHEETING & TRIM: FRAME LINE 5
PANELS: 26 Ga. CW - Brick Red SP

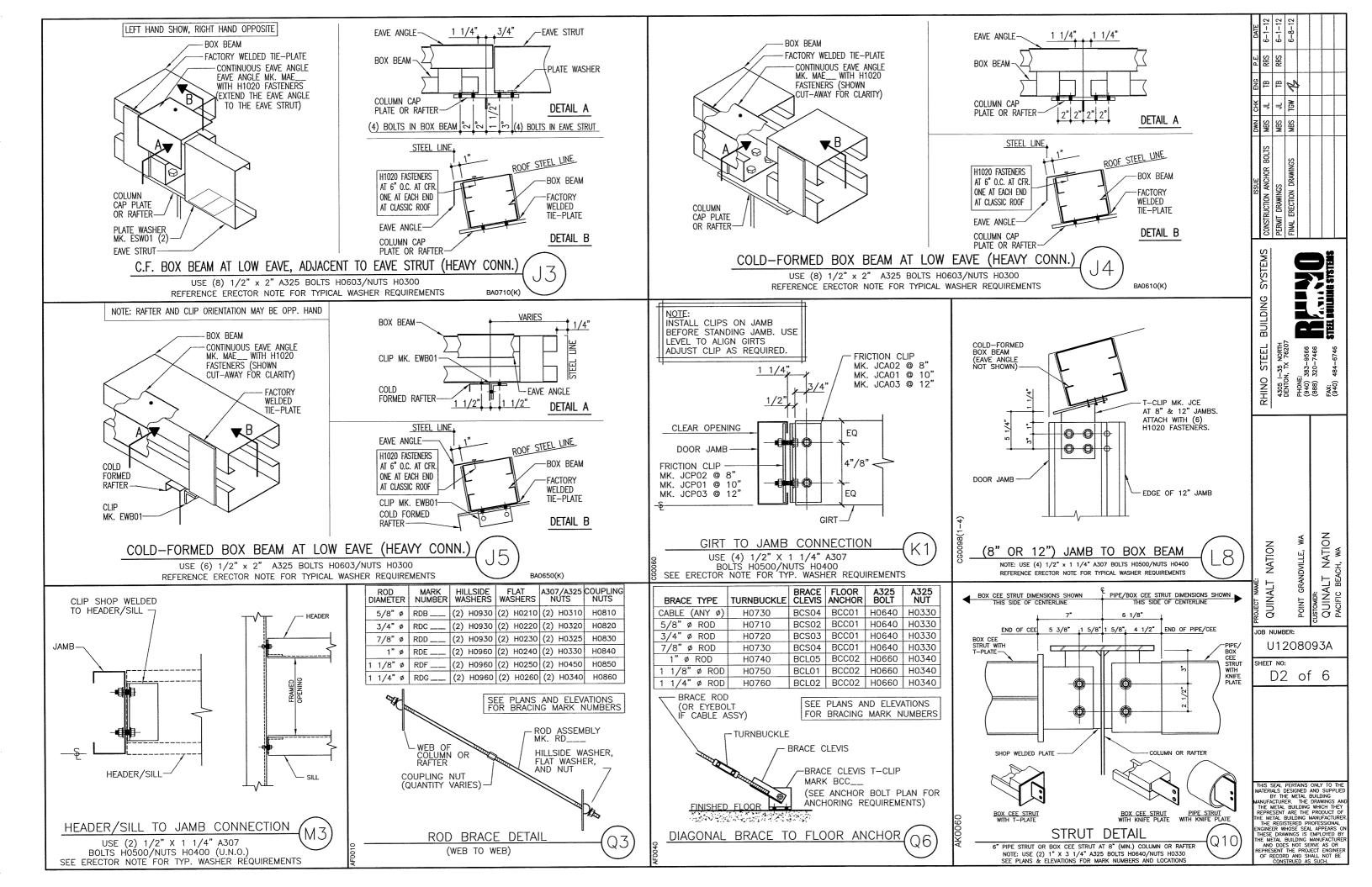
				9	9	9			
BOLT TABLE FRAME LINE 5	L a		P.E.	RRS	RRS				
LOCATION ER-1/ER-3	4 A325	DIA LENGTH 1/2" 2" 1/2" 2"	ENG	TB	鸣	\$			
Columns/Raf	6 A325	1/2" 2"	关	7	극	TGW			
TRIM TABLE FRAME LINE 5		LOCTAL	DWN	MBS	MBS	MBS			
◇ID PART 1 BSB01	122.000	DETAIL T1P	٦		F	_			
2 OCA01 3 RTA02	242.000 242.000	TRIM_79 TRIM_2		BOLTS		ęs			
4 M0202	26.440		ISSUE	CONSTRUCTION ANCHOR	,,	FINAL ERECTION DRAWINGS			
MEME FRAM	E LINE 5	T	ISS	TION A	PERMIT DRAWINGS	CTION			
MARK EC-3		LENGTH 211.724		STRUC	MIT DR	L ERE			
EC-5 EC-6	5 W12S075	174.391 211.724	L	S S S	PER	₩.			
EC-7	7 W12S075	174.391 362.459		۲)		4	_	<u> </u>	.
ER-3	3 W12S120	362.459		SYSTEMS				SYSTEMS	
G-1	2 08Z089	215.500 215.500		- 1		į	?		
G-3	4 08Z089	156.590 231.500	١	8		į	3		
G-5 CB-2	5 08Z099 2 RDB-	231.500 282.000		BUILDING		1			
CB-		305.000	1	- 1	Ξ	04			
	CONNEC FRAME			STEEL	4305 I-35 NORTH	× 762	PHONE: (940) 383—9566	(888) 320–7466 FAX:	F-674
	1		5 1-35	o ,) 383) 383	3) 320	0) 484		
		RHINO	430	N N	문)	(88 XX	(94(
	L	- 1			_				
			l						
				Z	_		۸	NO	
				TIO	2		ĽĘ,	NATI	, ¥
			ļ.,	Ž	-		POINT GRANDVILLE,	∠	PACIFIC BEACH, WA
			NAM		إ		GR/	OMER: JINAL	ည ည
			PROJECT NAME:		<u> </u>		POIN	CUSTOMER: QUIN,	PACIF
			⊢	OB N	NUME	BER:		ರ	
ENDWALL FRAMING PLAN							80	93A	
GENERAL NOTES_ 1. STD. ROD/CABLE SIZES PER PART PREFIX ARE:									
STD. ROD/CABLE SIZES PER PART PREFIX ARE: CABLE CABLE							of	6	
RDB- =	5/8" ROD CA								
RDD- =		C- = 1/2" CABLE							
RDF- =	1 1/8" ROD 1 1/4" ROD								
	BRACING THAT OCCU	RS IN FLUSH OR							
	CONDITIONS WILL BEO								

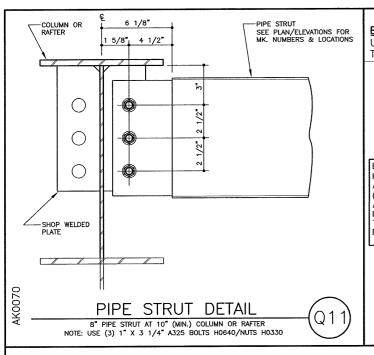
INSET GIRT CONDITIONS WILL REQUIRE FIELD SLOTTING OF GIRT WEBS TO ALLOW FOR BRACING.

 FRAMED OPENINGS WHICH ARE FIELD LOCATED WILL REQUIRE FIELD CUTTING OF GIRTS AND SHEETING.

4. THIS DRAWING IS NOT TO SCALE.







6'-0" MINIMUM

8'-0" MAXIMUM

COLD-FORMED

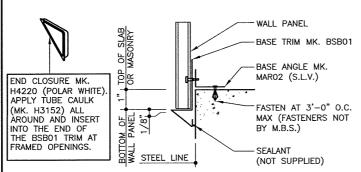
RAFTER

GIRTS

CORRECT

(TYPICAL)

ERECTOR NOTE: UNTIL WALL PANELS ARE INSTALLED, (3) H1040 SCREWS ARE TO BE USED FOR TEMPORARY INSTALLATION OF THE BASE TRIM.



BASE TRIM DETAIL (WITH ANGLE) SEE WALL SHEETING ERECTION NOTES FOR WALL PANEL FASTENER LOCATIONS

THIS WILL CAUSE

THE RAFTER TO

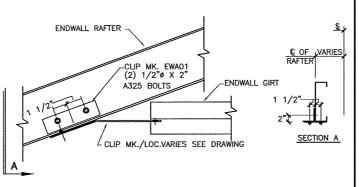
TWIST.

6'-0" MINIMUM

8'-0" MAXIMUM

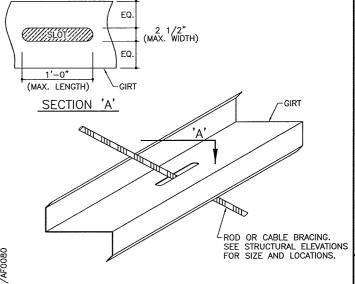
-PICK POINT

INCORRECT



INSET/FLUSH GIRT TERMINATION TO SINGLE CEE/CHANNEL RAFTER WEB

(4) 1/2" x 1 1/4" A307 BOLTS H0500/NUTS H0400 (2) 1/2" x 2 " A325 BOLTS H0603/NUTS H0300 REFERENCE ERECTOR NOTE FOR TYP. WASHER REQUIREMENTS



GUIDELINES FOR FIELD SLOTTING GIRT WEBS AT INSET OR FLUSH CONDITION

ACTUAL FLANGE BRACES DO NOT HAVE MARK NUMBERS ON THEM

-INDICATES LENGTH OF FLANGE BRACE IN INCHES

-INDICATES LENGTH OF FLANGE BRACE IN INCHES

LENGTH

LENGTH

FBC

-

 \oplus

COUNTER — SEE CHART



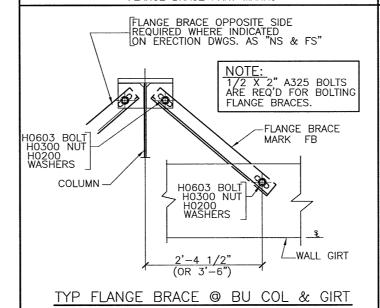
COUNTER LENGTH 35 7/8 02 37 1/8 03 49 1/2 04 50 1/4"

 \oplus

LENGTH Ф \oplus

TYPICAL FLANGE BRACE MARK NUMBERS 2'-4 1/2" OR 3'-6" - PURLIN H0603 BOLT H0300 NUT H0200 WASHERS FLANGE BRACE MARK FB **RAFTER** NOTE: 1/2 X 2" A325 BOLTS ARE REQ'D FOR BOLTING TH0603 BOLT FLANGE BRACES. H0300 NUT H0200 WASHERS FLANGE BRACE OPPOSITE SIDE REQUIRED WHERE INDICATED ON ERECTION DWGS. AS "NS & FS' TYP FLANGE BRACE @ PURLIN & RAFTER

NOTE: SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS



NOTE: SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

QUINALT JOB NUMBER

NATION

U1208093A

NATION NA WA

QUINALT PACIFIC BEAC

SHEET NO: D3 of 6

HIS SEAL PERTAINS ONLY TO THE ATERALS DESIGNED AND SUPPLIED BY THE METAL BUILDING UNIFACTURER. THE DRAWINGS AN THE METAL BUILDING WHICH THEY TEPRESENT ARE THE PRODUCT OF IE METAL BUILDING MANUFACTURED THE REGISTERED PROFESSIONAL LOWERS WINDES EACH ADDEADE OF THE METAL BUILDING MANUFACTURED THE REGISTERED PROFESSIONAL LOWERTE NUMBER EACH ADDEADE OF THE METAL BUILDING MADDEADE OF THE METAL BUILDING BUILDING BUILDING METAL BUILDING BUILDING BUILDING BUILDING BUILD

COLD FORMED ENDWALL ERECTOR DETAIL

SECTION A

COLD-FORMED

RAFTER

-SPREADER BAR

1) GIRTS, CLIPS, RAFTERS AND COLUMNS MUST BE SECURELY AND TIGHTLY BOLTED TOGETHER PRIOR TO STANDING UP THE ENDWALL SECTION. (NOTE: THE GIRTS PROVIDE STABILITY TO THE ENDWALL SYSTEM DURING THE

WIND-

BRACING

3 SPANS MAXIMUM

- 2) BUILT-UP COLUMNS/RAFTERS MUST BE ERECTED INDIVIDUALLY WHEN USED WITH COLD FORMED ENDWALL PARTS
- 3) THIS DETAIL IS SUGGESTED IN ORDER TO MAINTAIN STRUCTURAL INTEGRITY OF ENDWALL PARTS AFTER ERECTION. SOUND JUDGEMENT BASED ON ERECTION KNOWLEDGE AND EXPERIENCE SHOULD BE APPLIED REGARDING SAFETY AND PRACTICALITY OF INDIVIDUAL SITUATIONS.
- 4) REGULATIONS SET FORTH BY THE OCCUPATIONAL SAFETY AND HEALTH ACT, LOCAL, STATE, AND/OR FEDERAL AGENCIES SHOULD BE ADHERED TO AT ALL TIMES. THE METAL BUILDING MANUFACTURER IS NOT RESPONSIBLE FOR INJURY, DAMAGE, OR FAILURE WHICH MAY RESULT FROM FAILING TO MEET ANY OF THESE REGULATIONS.

TYPICAL FIELD WELD REQUIREMENTS ERECTOR NOTE: (UNLESS NOTED OTHERWISE ON DRAWINGS)

ALL FIELD WELDING MUST BE PERFORMED BY AWS/CWB CERTIFIED WELDERS WHO ARE QUALIFIED FOR THE WELDING PROCESSES AND POSITIONS INDICATED.

ALL WORK MUST BE COMPLETED AND INSPECTED IN ACCORDANCE WITH THE APPLICABLE AWS/CWB SPECIFICATIONS.

WELD ELECTRODES USED FOR THE SMAW (OR STICK) WELD PROCESS MUST BE 70 KSI/483 MPa MATERIAL AND LOW HYDROGEN CONTENT.

GALVANIZED STEEL FIELD WELDING RECOMMENDATIONS

PREPARATION OF WELD AREA

AWS D-19.0, WELDING ZINC COATED STEEL, CALLS FOR WELDS TO BE MADE ON STEEL THAT IS FREE OF ZINC IN THE AREA TO BE WELDED. FOR GALVANIZED STRUCTURAL COMPONENTS, THE ZINC COATING SHOULD BE REMOVED AT LEAST ONE TO FOUR INCHES (2.5-10 cm) FROM EITHER SIDE OF THE INTENDED WELD ZONE AND ON BOTH SIDES OF THE WORKPIECE. GRINDING BACK THE ZINC COATING IS THE PREFERRED AND MOST COMMON METHOD; BURNING THE ZINC AWAY OR PUSHING BACK THE MOLTEN ZINC FROM THE WELD AREA ARE ALSO EFFECTIVE.

TOUCH-UP OF WELD AREA

WELDING ON GALVANIZED SURFACES DESTROYS THE ZINC COATING ON AND AROUND THE WELD AREA. RESTORATION OF THE AREA WILL BE PERFORMED IN ACCORDANCE WITH ASTM A 780, STANDARD PRACTICE FOR REPAIR OF DAMAGED AND UNCOATED AREAS OF HOT-DIP GALVANIZED COATINGS, WHICH SPECIFIES THE USE OF PAINTS CONTAINING ZINC DUST. ZINC-BASED SOLDERS OR SPRAYED ZINC. ALL TOUCHUP AND REPAIR METHODS ARE CAPABLE OF BUILDING A PROTECTIVE LAYER TO THE THICKNESS REQUIRED BY ASTM A 780.

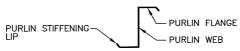
SAFETY & HEALTH

WHEN WELDING DIRECTLY ON GALVANIZED STEEL IS UNAVOIDABLE, OSHA PERMISSIBLE EXPOSURE LIMITS (PELS) MAY BE EXCEEDED AND EVERY PRECAUTION, INCLUDING HIGH-VELOCITY CIRCULATING FANS WITH FILTERS, AIR RESPIRATORS AND FUME-EXTRACTION SYSTEMS SUGGESTED BY AWS, SHOULD BE EMPLOYED. FUMES FROM WELDING GALVANIZED STEEL CAN CONTAIN ZINC, IRON, AND LEAD. FUME COMPOSITION TYPICALLY DEPENDS ON THE COMPOSITION OF THE MATERIALS USED, AS WELL AS THE HEAT APPLIED BY THE PARTICULAR WELDING PROCESS. IN ANY EVENT, GOOD VENTILATION MINIMIZES THE AMOUNT OF EXPOSURE TO FUMES.

PRIOR TO WELDING ON ANY METAL, CONSULT ANSI/ASC Z-49.1, SAFETY IN WELDING, CUTTING AND ALLIED PROCESSES, WHICH CONTAINS INFORMATION ON THE PROTECTION OF PERSONNEL AND THE GENERAL AREA. VENTILATION AND FIRE PREVENTION.

INFORMATION COURTESY OF AMERICAN GALVANIZERS ASSOCIATION

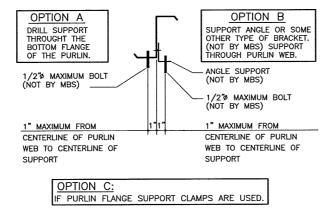
COLLATERAL DEAD LOADS, UNLESS OTHERWISE NOTED, ARE ASSUMED TO BE UNIFORMLY DISTRIBUTED. WHEN SUSPENDED SPRINKLER SYSTEMS, LIGHTING, HVAC EQUIPMENT, CEILINGS, ETC. ARE SUSPENDED FROM ROOF MEMBERS, CONSULT ENGINEER OF RECORD IF THESE CONCENTRATED LOADS EXCEED 20 POUNDS, OR IF INDIVIDUAL MEMBERS ARE LOADED SIGNIFICANTLY MORE THAN

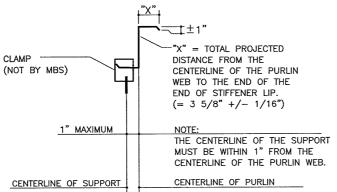


GENERAL RESTRICTION:

UNDER NO CIRCUMSTANCES CAN THE PURLIN STIFFENING LIP BE FIELD MODIFIED FROM THE FACTORY SUPPLIED CONDITION. ALSO DO NOT HANG ANYTHING FROM PURLIN STIFFENING LIP.

OPTIONS FOR SUPPORT ATTACHMENTS:

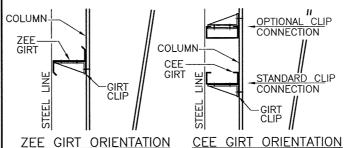




PURLIN SUPPORT METHODS

ERECTOR NOTE: UNLESS SPECIFICALLY NOTED OTHERWISE, STANDARD ZEE GIRT ORIENTATION IS TO HAVE THE GIRT TOED DOWN AT THE STEEL LINE AS SHOWN IN THE DETAIL BELOW.

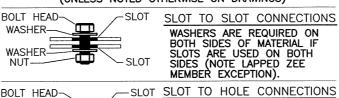
UNLESS SPECIFICALLY NOTED OTHERWISE, STANDARD CEE GIRT ORIENTATION IS TO HAVE THE GIRT TOED UP AS SHOWN IN THE DETAIL BELOW, STANDARD CLIP ATTACHMENT IS BELOW THE GIRT, HOWEVER SOME DETAILS REQUIRE THAT THE CLIP BE ABOVE THE GIRT. (REFER TO THE GIRT DETAILS ON THE FRECTION DRAWINGS FOR REQUIREMENTS) BOTH CLIP ATTACHMENTS ARE SHOWN IN THE DETAIL BELOW.



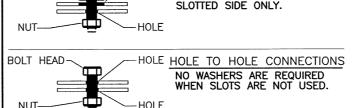
STANDARD GIRT ORIENTATION DETAIL

NOTE: BYPASS GIRT CONDITION IS SHOWN FOR REFERENCE ONLY. YOUR PROJECT MAY HAVE FLUSH OR INSET GIRTS.

TYPICAL WASHER REQUIREMENTS ERECTOR NOTE (UNLESS NOTED OTHERWISE ON DRAWINGS)



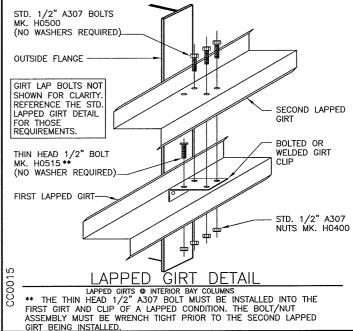
WASHER-

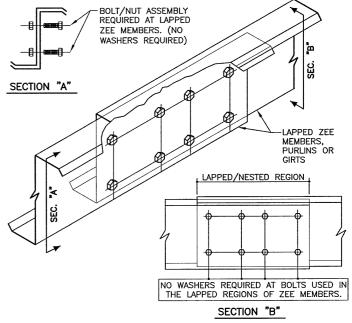


ONE WASHER REQUIRED ON

WASHER PART NUMBERS

H0200 -	1/2" FL	AT WASHER	H0240 -	_	1" FLAT WASHER 1 1/8" FLAT WASHER 1 1/4" FLAT WASHER	
H0210 -	5/8" FL	AT WASHER	H0250 -		1 1/8" FLAT WASHER	:
H0220 -	3/4" FL	AT WASHER	H0260 -	_	1 1/4" FLAT WASHER	
H0230 -	77/8" FL	AT WASHER				





리리출

35 Z

QUINALT NATION PACIFIC BEACH, WA NATION QUINALT

JOB NUMBER U1208093A

SHEET NO

D4 of 6

THIS SEAL PERTAINS ONLY TO THE MATERIALS DESIGNED AND SUPPLIES BY THE METAL BUILDING MANUFACTURER. THE DRAWINGS AN THE METAL BUILDING WHICH THEY REPRESENT ARE THE PRODUCT OF THE METAL BUILDING MANUFACTURER THE REGISTERED PROFESSIONAL. ENGINEER WHOSE SEAL APPEARS OF THESE DRAWINGS IS EMPLOYED BY THE METAL BUILDING MANUFACTURER BY THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING METAL BUILDING MANUFACTURER OF THE METAL BUILDING METAL BUILDING MANUFACTURER OF THE METAL BUILDING MANUFACTURER OF THE METAL BUILDING METAL BUILDING METAL BUILDING MANUFACTURER OF THE METAL BUILDING M

